

NIT 2024OSB008
SECTION I D - Brief Scope of Work for various type of Rigid strut

RIGID STRUT ASSEMBLY

ITEM	OPERATION	
RIGID STRUT ASSEMBLY	1	Pipe cutting
	2	Pipe ID turning and EP as per drawing
	3	Drilling as per drawing
	4	Threaded Boss machining as per drawing and in line with Rod End
	5	Welding of Threaded Boss with pipe as per Drawing
	6	Assembling Rod End with Pipe as per drawing
	7	Painting as per scheme
Please refer drawings for detailed operations involved		